

Trend Sanitaryware Poland Sp.zo.o.

Add: ul. Przyszłości 21, 05-552 Łazy

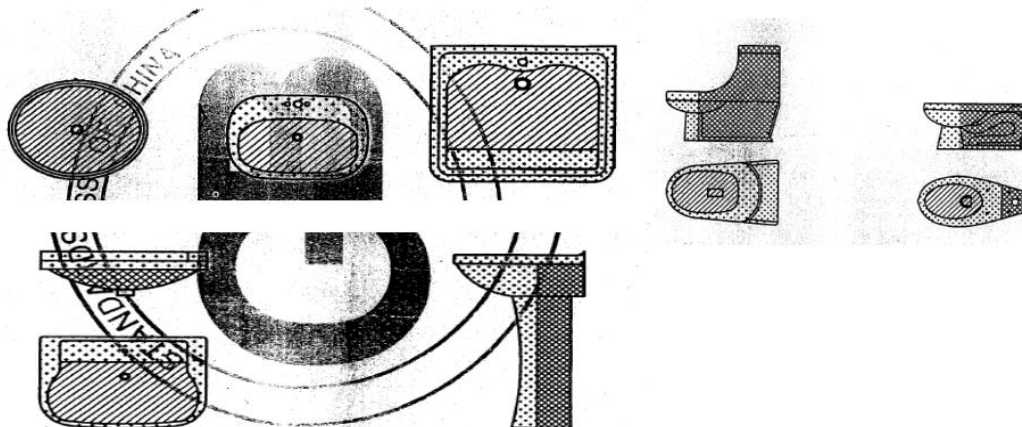
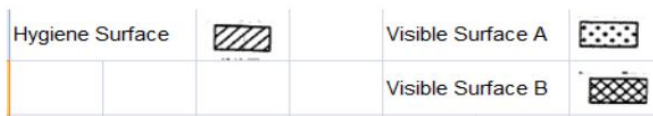
Contact: Michał Łabecki +48 783 642 091

Quality Control Standards for Sanitary Wares

Quality requirements:

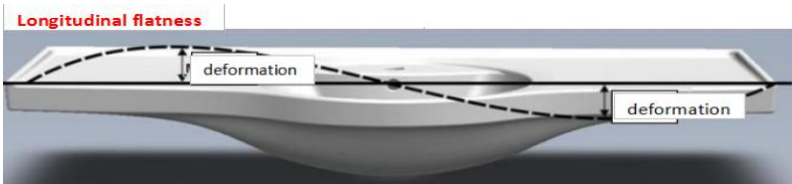
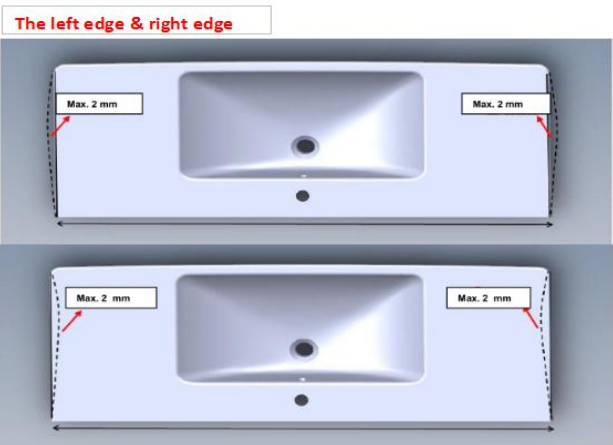
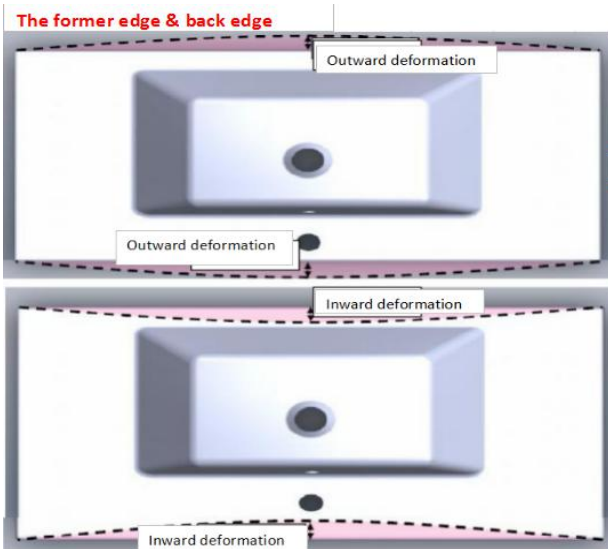
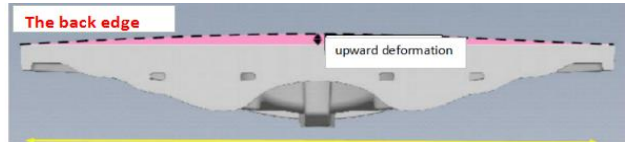
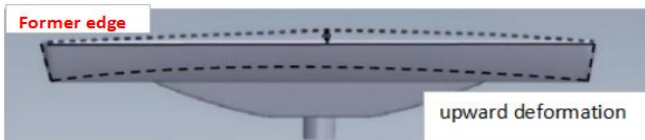
1. Maximum Tolerance for Surface Defects of Sanitary Wares

Defects		Hygiene surface	Visible surface A&B	Invisible surface
Crack		Not acceptable	Not acceptable	Not acceptable
Pin hole	Ø≤0.5mm (each)	4 max total (per surface)	4 max total (per surface)	Ignore
	0.5<Ø<1mm (each)	2 max total (per surface)	2 max total (per surface)	Ignore
Enamel bubbling	Ø≤0.5mm (each)	4 max total (per surface)	4 max total (per surface)	Ignore
	0.5<Ø<1mm (each)	2 max total (per surface)	2 max total (per surface)	Ignore
Dark spot	0.5<Ø<1mm (each)	2 max total (per surface & >50mm distance)	2 max total (per surface & >50mm distance)	Ignore
	Ø≤0.5mm (each)	4 max total (per surface & >50mm distance)	4 max total (per surface & >50mm distance)	Ignore
Light spot	1<Ø<3mm (each)	2 max total (per surface & >50mm distance)	2 max total (per surface & >50mm distance)	Ignore
	Ø<1mm (each)	4 max total (per surface & >50mm distance)	4 max total (per surface & >50mm distance)	Ignore
Projection	1<Ø<2mm (each)	Not acceptable	Not acceptable	Ignore
Dent	5mm>Ø & 1mm depth(each)	1 max total (per surface)	1 max total (per surface)	Ignore
	5mm<Ø & or >1mm	Not acceptable	Not acceptable	Ignore
Unglazed port/lack of enamel		Not acceptable	Not acceptable	Ignore
Uneven glazing		Accept if unobvious	Accept if unobvious	Ignore
Enamel peeling		Not acceptable	Not acceptable	Ignore
Gain on enamel	Ø≤0.5mm	2 max total (per surface)	2 max total (per surface)	Ignore
	Ø>0.5mm	Not acceptable	Not acceptable	Ignore
Chip		Not acceptable	Not acceptable	Not acceptable
Wavy finish		Accept if unobvious	Accept if unobvious	Ignore
Dark spot after firing		Not acceptable	Not acceptable	Ignore
Gain under enamel		Not acceptable	Not acceptable	Ignore



2.Deformation

Deformation		Basin width<= 90 cm	Basin width between 90 &125 cm
	Former edge (up&down)	± 3mm	± 4mm
	The back edge (up&down)	± 2mm	± 3mm
	The former edge & back edge (inside&outside)	± 2mm	± 3mm
	Longitudinal flatness	± 2mm	±3mm
	Former edge-corners (up&down)	± 3mm	± 4mm
	The left & right edge-corners (up&down)	± 3mm	± 4mm
The left edge & right edge (inside&outside)	± 2mm	± 3mm	



left & right edge-corners(up & down)



front edge-corners(up & down)

